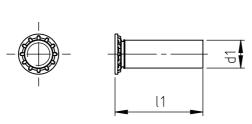
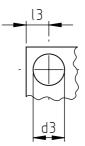
metal sheets, stainless steel, light alloy, non-ferrous metals. Applications:

Assembly: by pressure.





code	stud lenght l 1	available d1			
		3	4	5	6
CPL06	6,0				
CPL08	8,0				
CPL10	10,0				
CPL12	12,0				
CPL15	15,0				
CPL18	18,0				
CPL20	20,0				
CPL22	22,0				
CPL25	25,0				

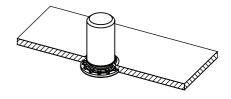
Ø d1	sheet thickness min. *	hole diameter d3 0/+0,08	distance from edge L3
3	1,0	3,5	6,4
4	1,0	4,1	7,1
5	1,0	5,5	7,6
6	1,6	6,5	7,9
	3 4 5	Ø d1 thickness min. * 3 1,0 4 1,0 5 1,0	Ø d1 thickness min. * diameter d3 0/+0,08 3 1,0 3,5 4 1,0 4,1 5 1,0 5,5

*For application on lower thickness it is advisable to carry out some preliminary tests to determine the functionary.

Non binding dimensions, expressed in mm.

Standard

On demand



12

50

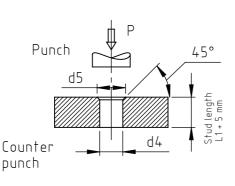
steel, stainless steel Material:

Finishing: studs in steel: zinc-plated (su 80 HRB max)

studs in stainless steel: natural (su 70 HRB max)

CPL self clinching stud, diameter 5 mm, Example: stud length L=15 mm, zinc-plated steel:

CPL 15 0 050.12



stud d1	counter punch hole diameter d4	flare diameter d5
3	3,1	4,0
4	4,1	5,2
5	5,1	6,4
6	6,1	7,6

Note: anchorage pressure may vary depending on material hardness. The optimum pressure value is empirically achieved. For correct use of the products observe specified hole diameters and tolerances. It is advisable to carry out some preliminary assembling tests in order

to have the best assembly.



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